

High Performance Refractories

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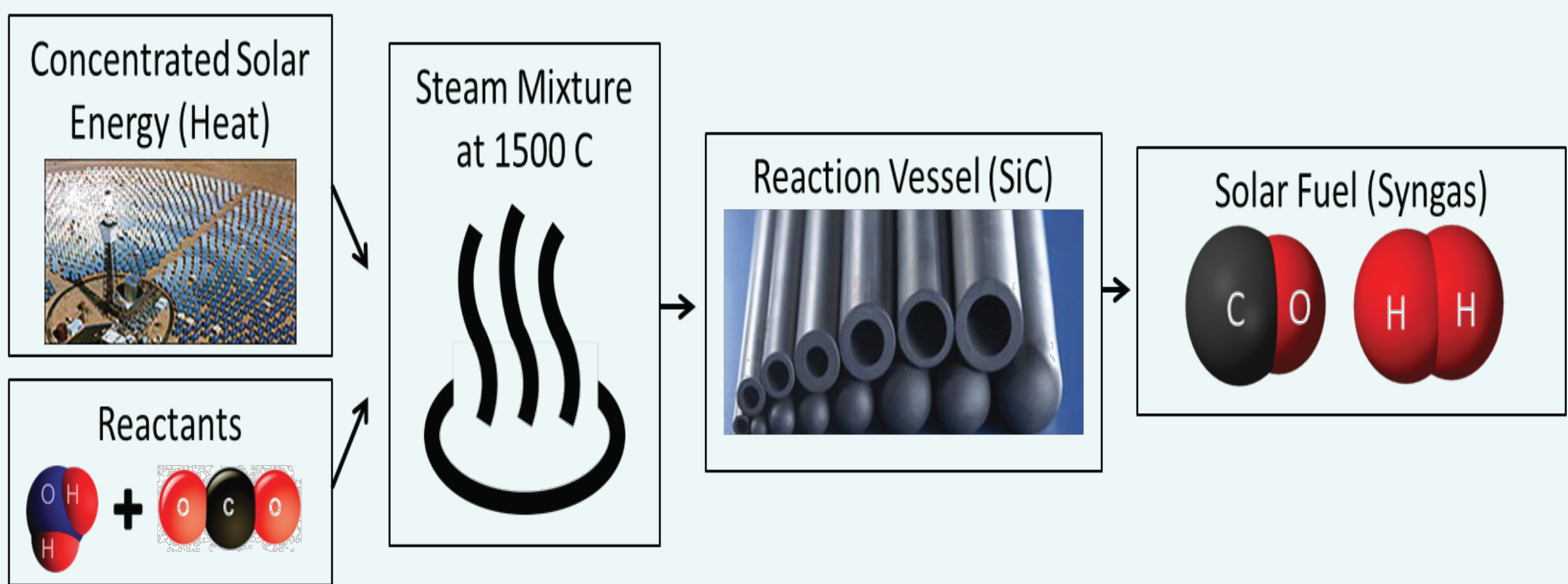
Steam Oxidation Resistant Ceramics for SiC Protection

Northboro R&D Center, Saint-Gobain Innovative Materials, Northboro, MA

R. Bryden, L. Mertins, J.-M. Lebrun, C. Li, O.-H. Kwon, M. Kuhn



GOAL

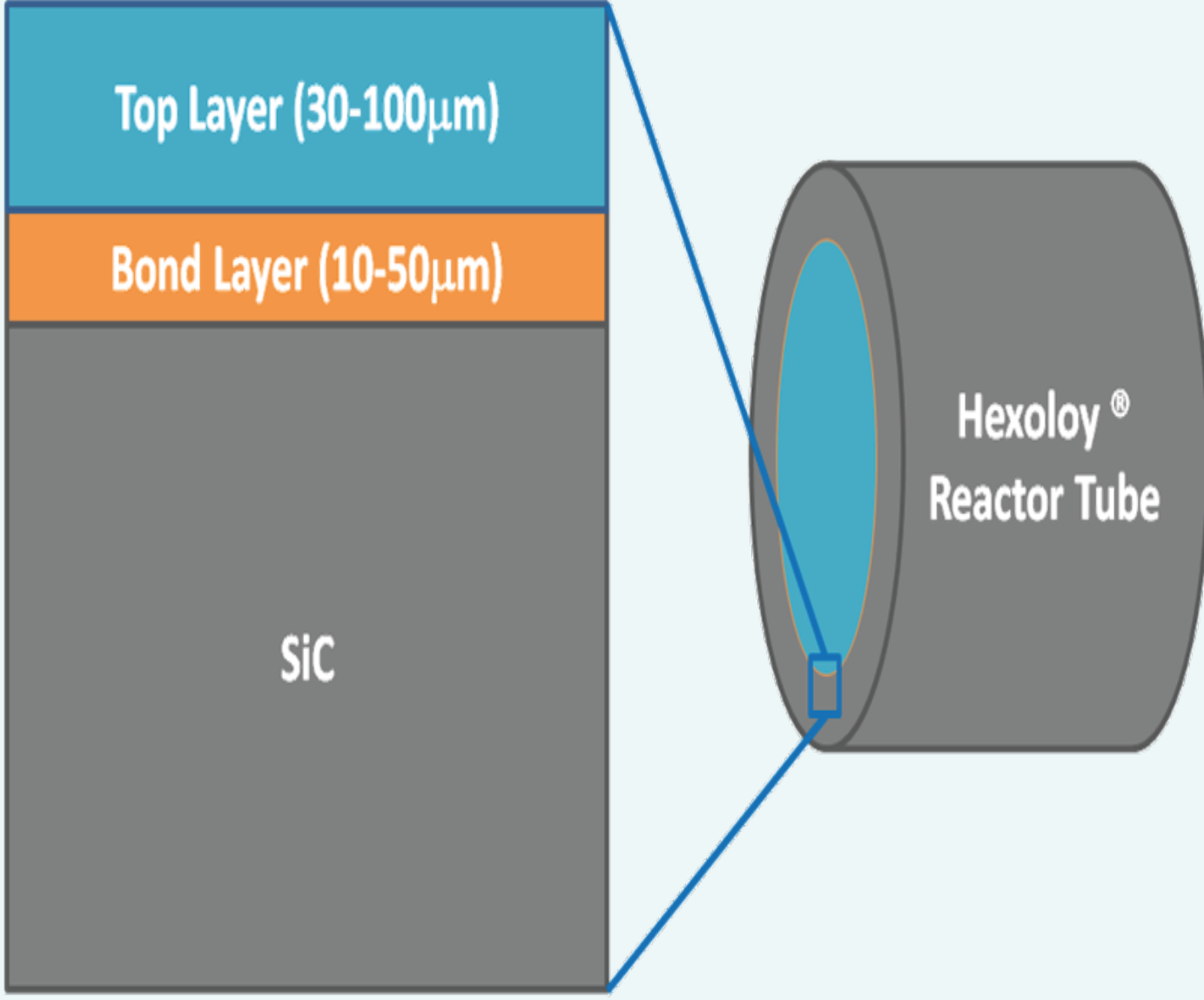


Enable solar fuel reactors in 1500°C steam – need high temp. components such as SiC

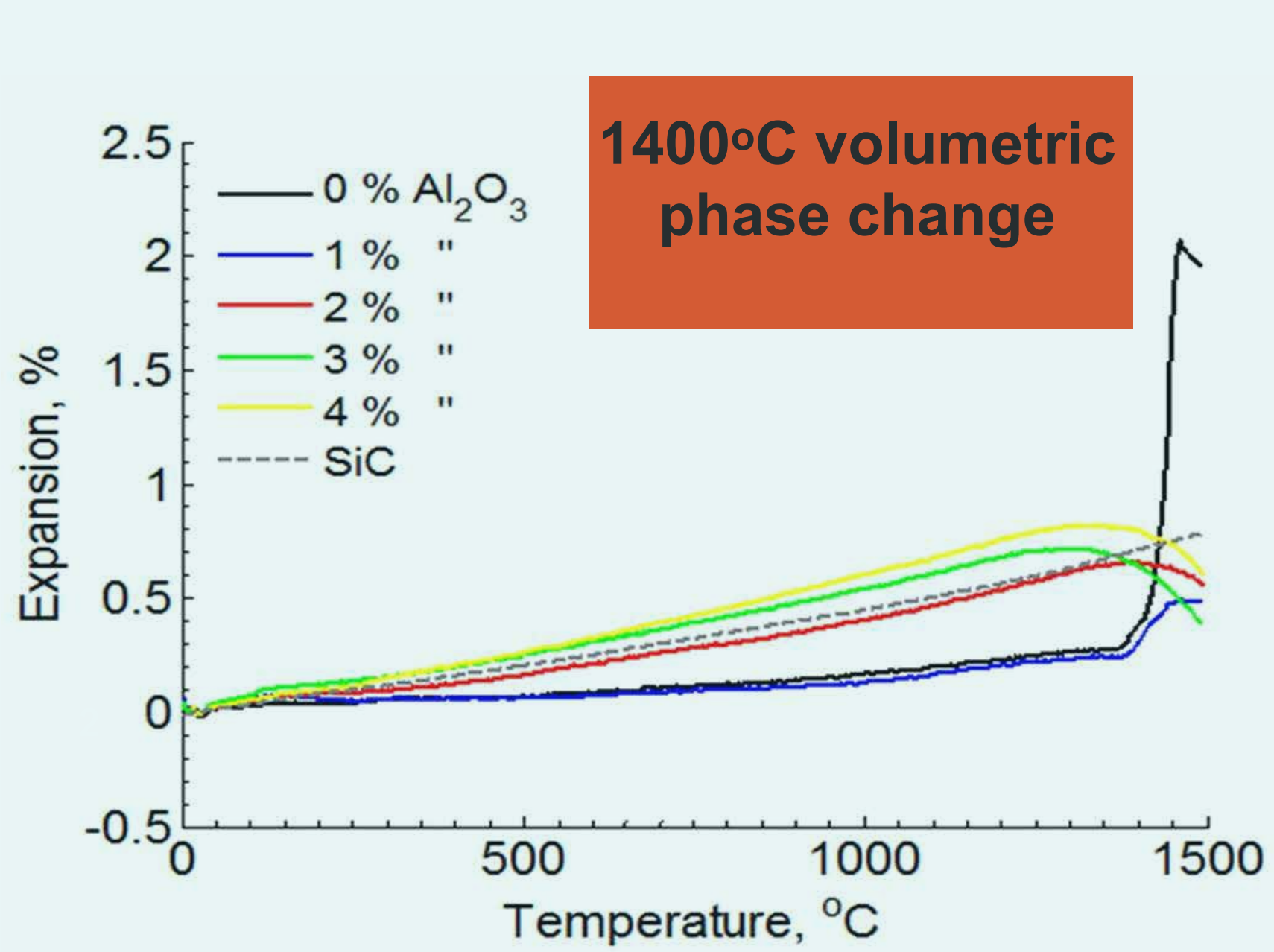
Steam oxidation protection for SiC

Variable	State of the Art	Current Targets
Service Temperature	1400°C	1500°C
Pressure	1 atm	<1 – 15 atm
Gas Velocity	>10 m/s	<1 m/s
Intended Service	Combustion (gas turbines)	Synthetic fuel reactors w/steam
Desired Lifespan	>10,000 hours	>200 solar cycles

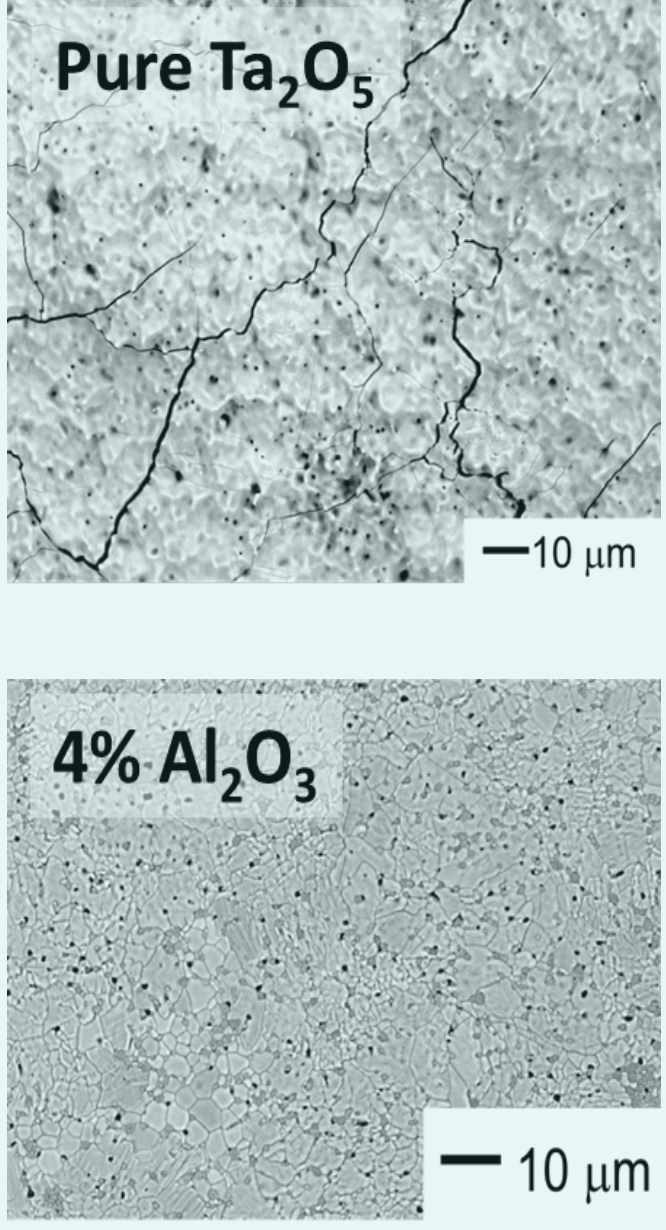
Proposal: Ta₂O₅ Coating on SiC



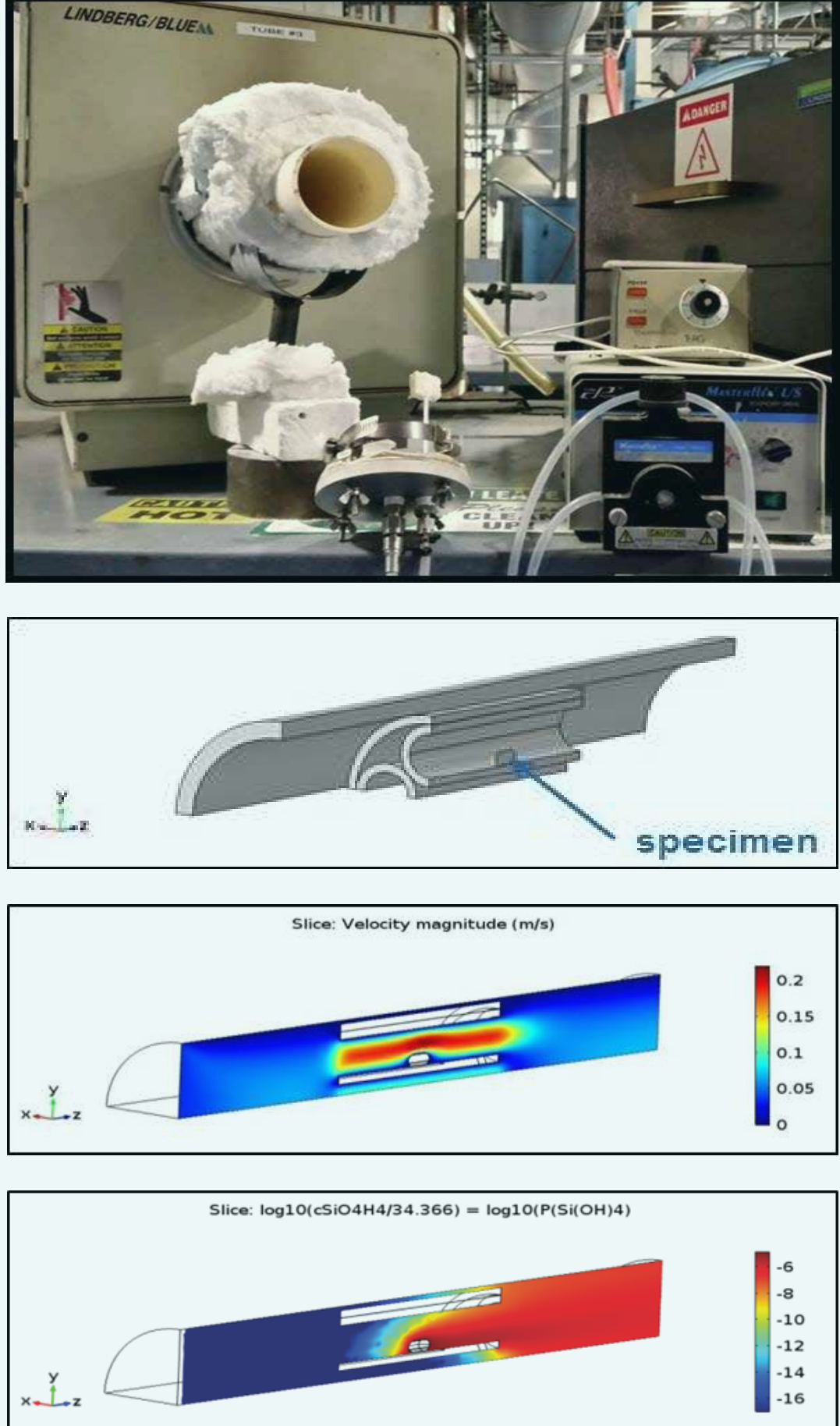
Ta₂O₅ stabilization



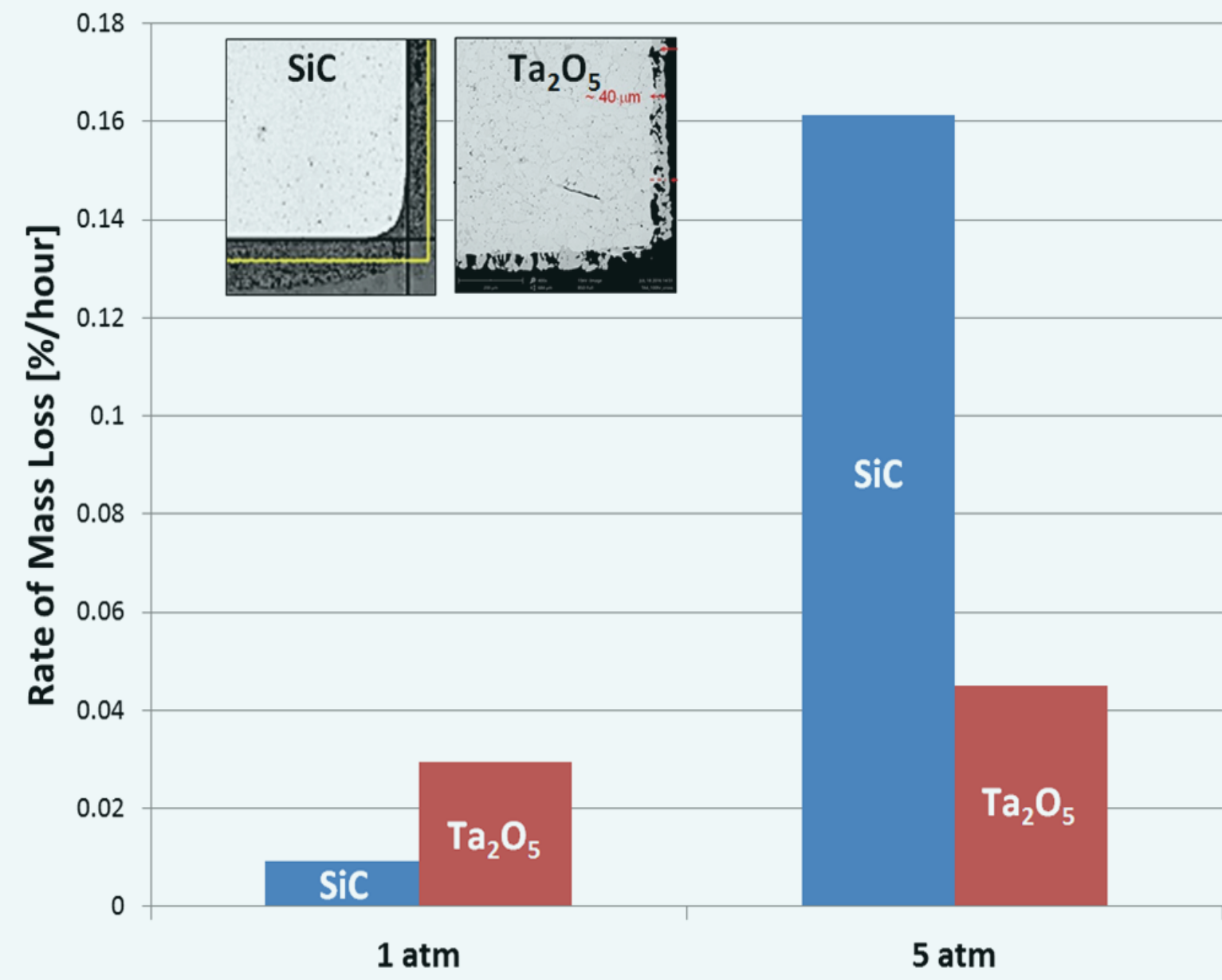
Conclusions: 4% Al₂O₃ can stabilize Ta₂O₅; thermal expansion matches SiC well



Steam Testing



Steam Recession Result



Conclusion: Stabilized Ta₂O₅ (4% Al₂O₃) can protect SiC only at high pressure

Summary

- Ta₂O₅ exhibits volumetric phase change at 1400°C but can be avoided with 4% Al₂O₃ addition
- Thermal expansion behavior of stabilized Ta₂O₅ matches SiC well
- Recession performance inferior to SiC at atmospheric pressure, but superior to SiC at 5 atm
- Development of Ta₂O₅ and other environmental barrier coatings (EBC) for SiC is in progress

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